

12769

EMP 2015 RZR 900 / RZR XP1K LOWER DOORS

*****WILL NOT FIT THE 50" TRAIL MODELS*****

Tools needed:

- ¼" Drill Bit
- ½" Drill Bit
- 3/8" Socket
- T25 Torx Bit
- 7/16" Wrench
- Phillips Screwdriver

Hardware included:

- (6) ¼-20 x ¾" Flange Bolts - Black
- (8) ¼-20 x ¾" Pan Head Bolts - Black
- (6) 1-1/4" Special Rubber Coated Straps
- (2) 33" long Side Bubble Rubber Gaskets [Part # TL6100B3X3/16A]
- (4) ¼-20 Threaded Rubber Bushings [Part # BRT58349]
- (8) ¼-20 Nylon Flange Nuts
- (1) EMP Logo Sticker

EMP Materials:

- (2) Lower Door Panels (Driver & Passenger)
- (2) Side Panels (Driver and Passenger)

**** PLEASE NOTE: Extreme Metal Products asks that you read the directions thoroughly before beginning any install process. ****



****All Installs should be done by a trained professional. ****

Directions:

1. Remove the (1) T25 Torx head screw located along the bottom of each door, being careful to save it for reuse. ***(See picture 1A)***
2. On the bottom of the latch side of the doors, there are 2 holes in the corner. Drill these (2) holes on each side out to ½", using caution to ONLY DRILL THROUGH THE METAL, and not drill into the plastic on the outside of the door. ***(See pictures 2A & 2B)***
3. Insert the (4) threaded rubber bushings provided into the newly drilled ½" holes, (2) bushings per side.
4. Take your new EMP Lower Door inserts, and line them up with the (3) holes- the one with the Torx Bolt, and the (2) corner holes that were drilled. Using (2) Flange Head Bolts in the holes with the rubber inserts, and reusing the T25 Torx Head bolt in the middle, begin putting the bolts in on each side. Do not tighten the bolts all the way until you have properly adjusted the inserts for the greatest possible alignment.



PLEASE NOTE: Door adjustments may be necessary to get the panels to fit properly due to the condition of the vehicle. Every vehicle frame varies, and the doors will help keep out dust and debris, but are not meant to be an airtight fit to your machine. There will be a ¼" to ½" gap along the bottom and side.

5. Using the Lower Door Panel as a template, mark and drill a hole for the last bolt location using the ¼" Drill Bit.

(See picture 5A) Use the last Flange Head Bolts here if you like, (1) for each door.

*If you prefer the look of the Pan Head Bolt in this location, we have included (2) extra to be used there instead. Add a Nylon Flange Nut to the back of the bolt and carefully tighten.



6. Using the wrench and screwdriver, install the Side Panels using the Rubber Coated Straps, and the remaining Pan Head Bolts and Nylon Flange Nuts, (3) of each on either side of the vehicle. ***(See picture 6A)***

**EMP does not recommend using a cordless driver, as you do not want to strip the Pan Head Bolts. **

7. Install the Side Bubble Rubber gasket along the bottoms of both doors, starting at the corner. ***(See picture 7A)***

